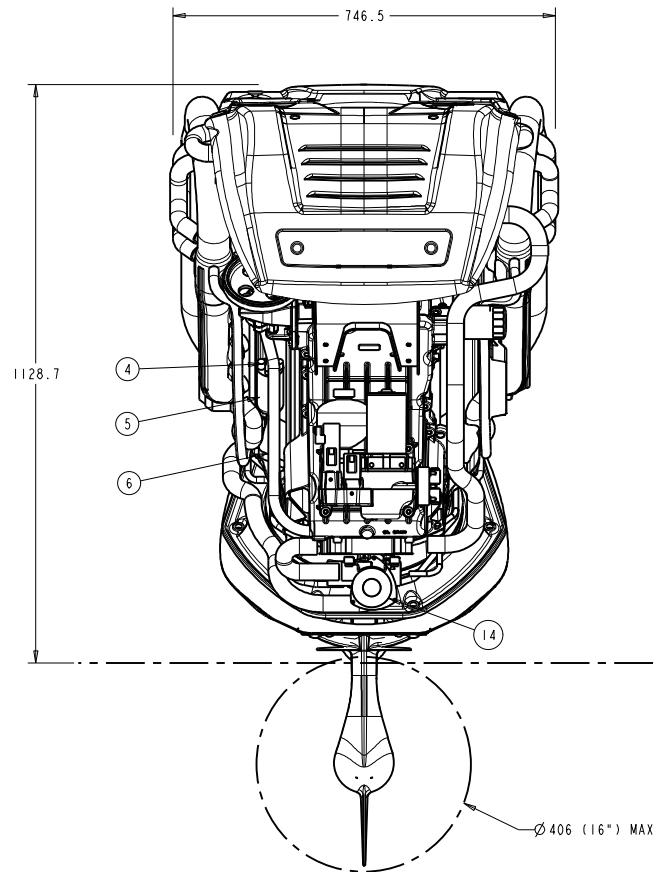
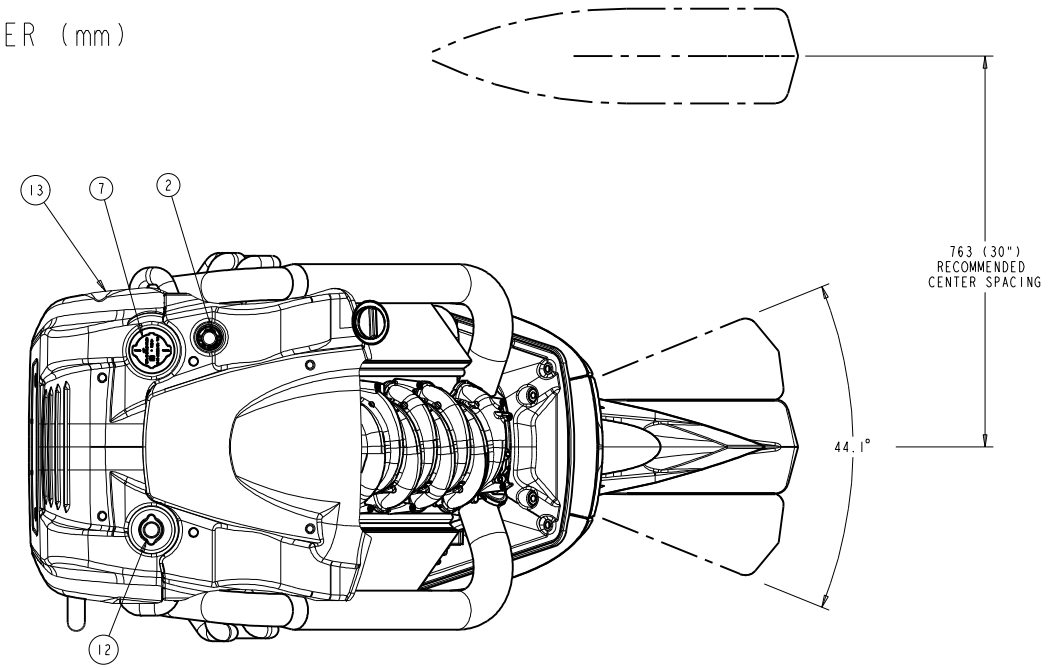


SERVICE ITEMS:

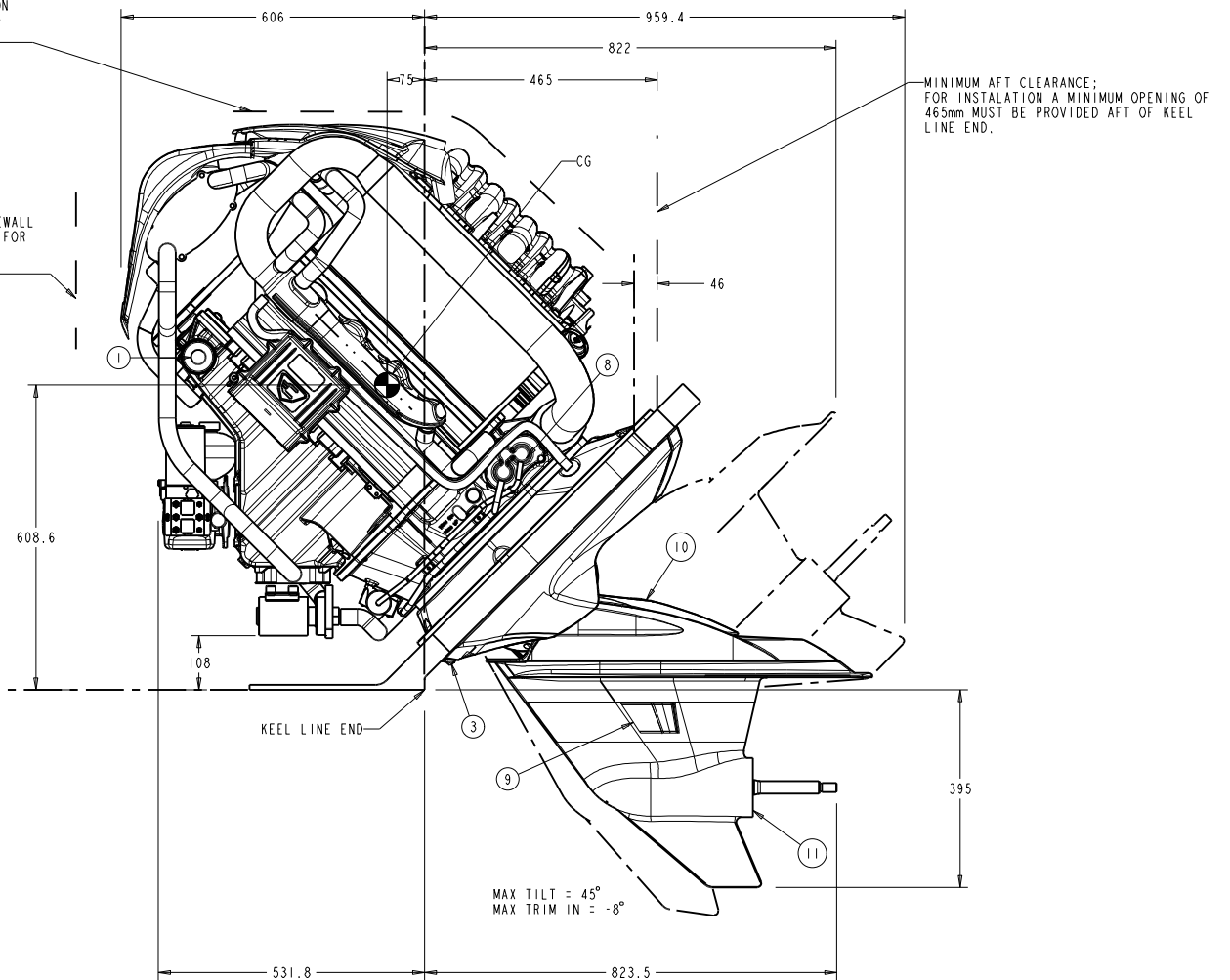
1	ENGINE OIL FILTER
2	ENGINE OIL FILL & DIPSTICK
3	EXTERNAL ENGINE OIL DRAIN
4	FUEL CONNECTION
5	ELECTRIC FUEL PUMP
6	STARTER MOTOR
7	STEERING OIL FILL
8	STEERING HELM CONNECTION
9	WATER INTAKE STRAINER
10	DRIVE OIL FILL & DIPSTICK
11	DRIVE OIL DRAIN
12	COOLANT FILL
13	RAW WATER FLUSH
14	RAW WATER PUMP

NOTE: DIMENSIONS ARE IN MILLIMETER (mm)



MINIMUM HEIGHT CLEARANCE:
CLEARANCE TO ENGINE HATCH INSULATION
OF AT LEAST 30mm SHOULD BE PROVIDED

MINIMUM FORWARD CLEARANCE:
CLEARANCE TO FORWARD BULKHEAD OR FIREWALL
OF AT LEAST 150mm SHOULD BE PROVIDED FOR
EASE OF INSTALLATION AND MAINTENANCE



MINIMUM AFT CLEARANCE:
FOR INSTALLATION A MINIMUM OPENING OF
465mm MUST BE PROVIDED AFT OF KEEL
LINE END.

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GENERAL NOTES:
1. ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.
2. REMOVE ALL BURRS AND SHARP EDGES.
3. DRAWN ACCORDING TO CODE OF PRACTICE SABS 0111.
4. GEOMETRIC TOLERANCES ACCORDING TO BS 308, Part 13.
5. WELDING SYMBOLS ACCORDING TO SABS 034.
6. LIMITS APPLY AFTER PLATING.
7. GENERAL FINISH UNLESS OTHERWISE STATED.

HOLE TOLERANCE UNLESS OTHERWISE STATED
UP TO Ø5 ±0.1
Ø5 TO Ø20 ±0.20
ABOVE Ø20 ±0.25

GENERAL TOLERANCE UNLESS OTHERWISE STATED
NO DECIMAL ±0.5
0.0 ±0.1
0.00 ±0.05
0.000 ±0.02
ANGULAR ±30'

PARENT ASSY: 0.000
MATERIAL: SEE TABLE
390.000 kg
BLANK/FORGING PART NR.: 0.000



1st ANGLE PROJECTION:

DO NOT SCALE

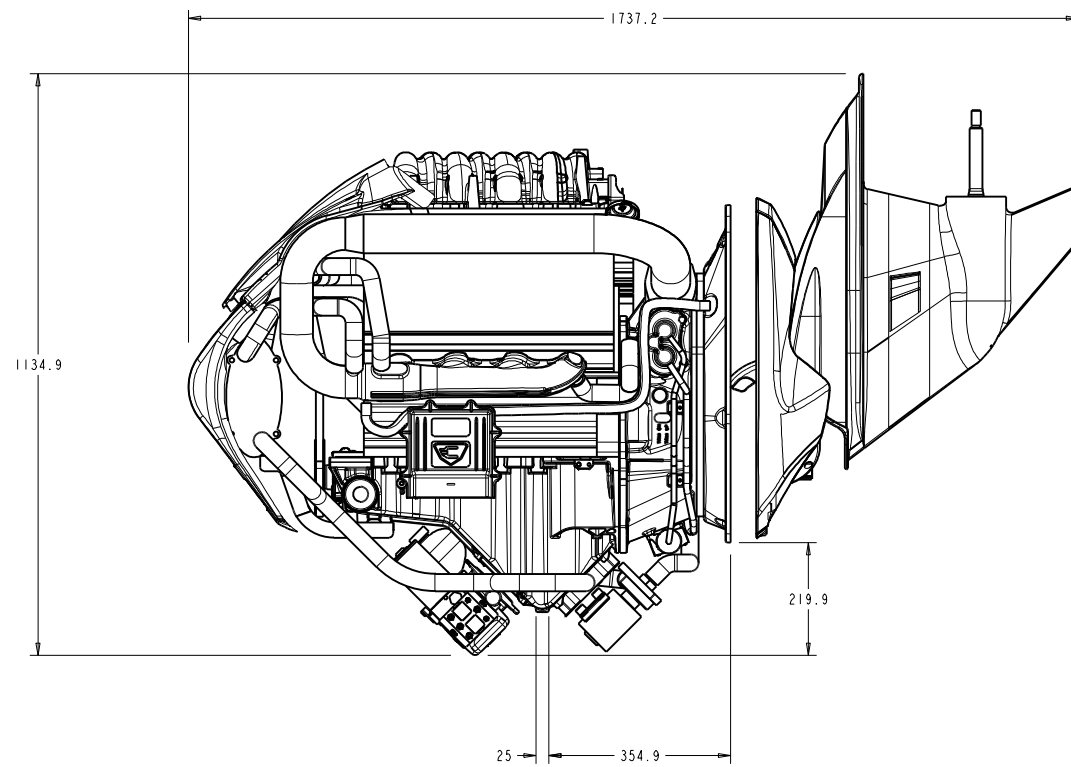
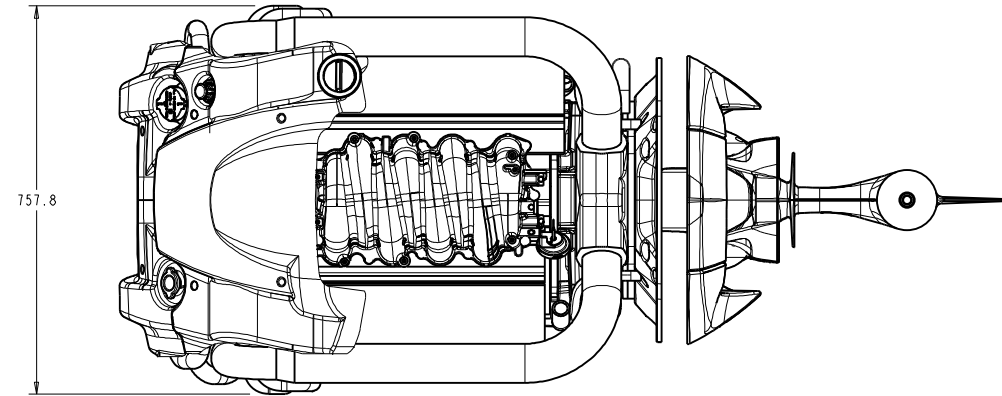
SHEET: 1 OF 2

TITLE: INSTALLATION DRAWING: AXIS 350 vi

DRAWING NO.: V8-ENVELOPE

A0

DRAWING NO.: TRANSOM-HOLE - ptc_wm_revision



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GENERAL NOTES:
 1. ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.
 2. REMOVE ALL BURRS AND SHARP EDGES.
 3. DRAWN ACCORDING TO CODE OF PRACTICE SABS 0111.
 4. GEOMETRIC TOLERANCES ACCORDING TO BS 308, Part 13.
 5. WELDING SYMBOLS ACCORDING TO SABS 044.
 6. LIMITS APPLY AFTER PLATING.
 7. GENERAL FINISH UNLESS OTHERWISE STATED.

HOLE TOLERANCE UNLESS OTHERWISE STATED
 UP TO Ø5 ±0.1
 Ø5 TO Ø20 ±0.20
 ABOVE Ø20 ±0.25

GENERAL TOLERANCE UNLESS OTHERWISE STATED
 NO DECIMAL ±0.5
 0.0 ±0.1
 0.00 ±0.05
 0.000 ±0.02
 ANGULAR ±30'

PARENT ASSY:

-
390.000 kg
BLANK/FORGING PART NR.:
0.000



REVISION	CHANGES	DATE	DESIGNER
1st ANGLE PROJECTION:	DO NOT SCALE	SHEET: 2 OF 2	
TITLE: INSTALLATION DRAWING: AXIS 350 vi TBD			
DRAWING NO.: TRANSOM-HOLE - ptc_wm_revision			

A0